

The Vicop range



The Vicop range

In 2001 we purchased machinery from Greece which we use for manufacturing a part of our Vicop range. The following year we moved the machines to our factory in Mjällom in Sweden. Since then, these machines have been converted and modified for producing perforation tubes and pattern prickers of the high quality we know our customers demand. Vicop is now a brand which can be found all over the world. It offers customers a wide range of perforation tubes and pattern prickers, enabling customers to buy large quantities of our standard products at competitive prices.



Gerdins Cutting Technology

Our business activities are based on integrity and a highly ethical attitude to business. With the customer always uppermost in our mind, high levels of service and close communication with our customers, we focus on the importance of long-term business relations. Thanks to the fact that our own production of cutting forms and cutting knives is located in the same building as our perforation tubes are manufactured, we possess a unique know-how and an in-depth understanding of our customers' wishes and requirements. With direct sales to more than 60 countries around the world, and an ability to reach even more countries thanks to our distributors, we are proud to be able to say that we market the most widely available perforation tubes in the world.

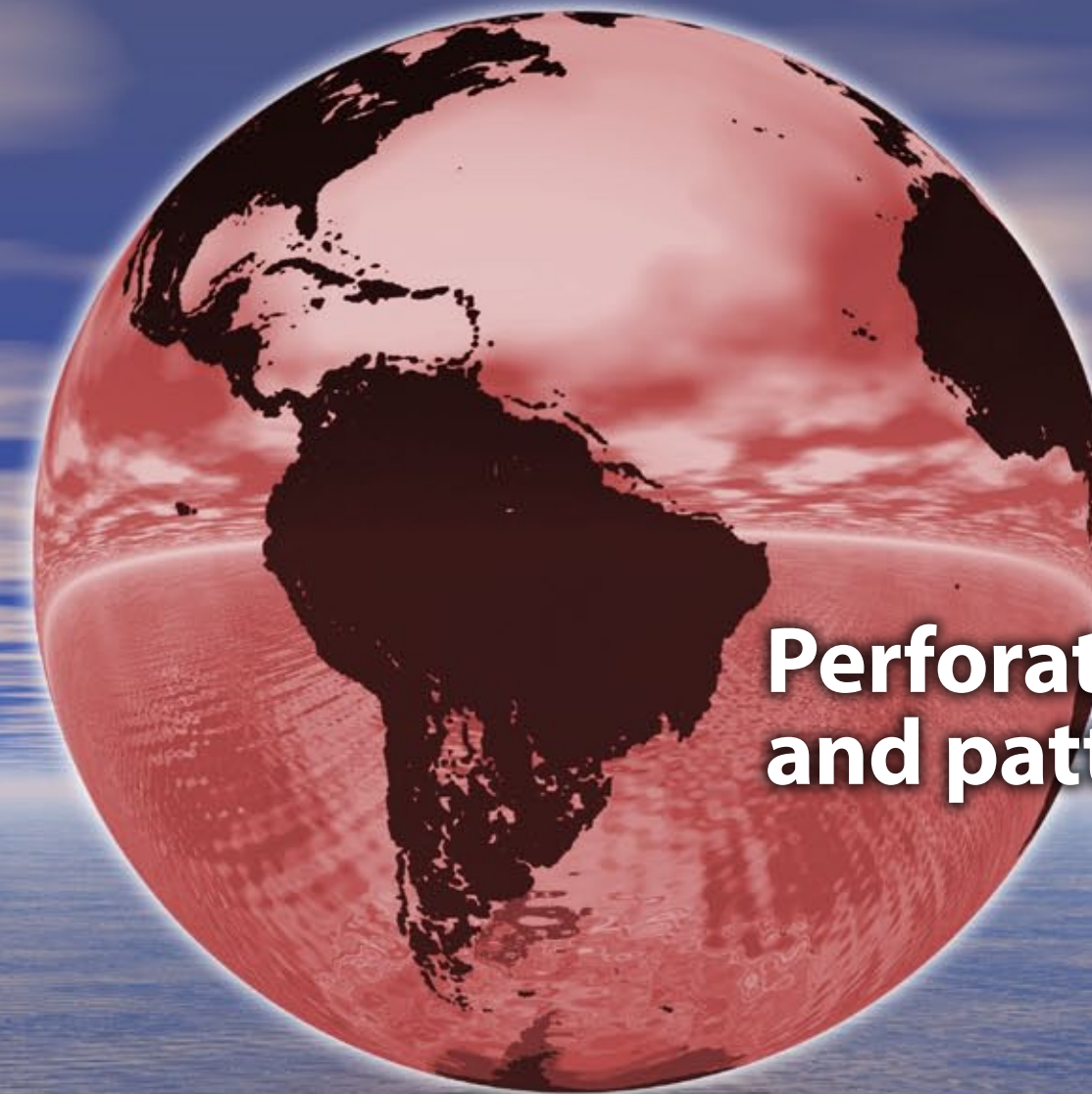


We are certified according to ISO 9001 and 14001.



Gerdins Cutting Technology AB
Kustvägen 8, SE-870 31 Mjällom
Tel. +46 613 - 722 200
Fax +46 613 - 722 225
export@gerdins.com www.gerdins.com

Bluepoint reklambyrå/Unin Media Foto: Håkan Nordström och Gerdins Tryck: Agenshuset Omakåsask 2011



VICOP

**Perforating tubes
and pattern prickers**

*from the highest
quality steel*



We punch the world!



PERFORATING TUBES

- Fine alloyed steel for extra durability and excellent performance
- Optimum edge design for clear punching
- Other sizes and heights made to order at Gerdins AB, Sweden

LEATHERS
TEXTILES
RUBBERS

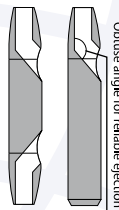
SINGLE AND DOUBLE EDGE

- Side Ejection

Standard Heights (mm): 19.0, 32.0
Standard Sizes: R2-R19

Sizes > R19 are available in Gerdins range

Codes: SE (Single Edge), DE (Double Edge)



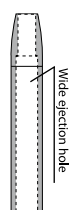
SINGLE EDGE

- Back Ejection

Standard Heights (mm): 9.7, 12.7, 19.0, 32.0
Standard Sizes: R3-R19 for 9.7, 12.7 and 19 mm R5-R19 for 32 mm

Sizes > R19 are available in Gerdins range

Codes: SEB



SINGLE EDGE

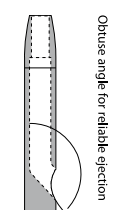
- Side Ejection/Rear

Standard Height (mm): 19.0
Standard Sizes: R6-R24

Standard Height (mm): 32.0
Standard Sizes: R10-Dia 18.0 mm

Codes: SER

Available in Gerdins range



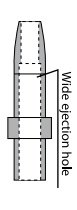
SHOULDER TUBES

Standard Height (mm): 15.5

Standard Sizes: R3-R20

Codes: ST

Available in Gerdins range



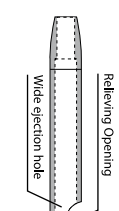
SINGLE EDGE

- Back Ejection/Milled

Standard Heights (mm): 19.0, 32.0
Standard Sizes: R3-R19 for 19 mm, R5-R19 for 32 mm

Sizes > R19 are available in Gerdins range

Codes: SEM

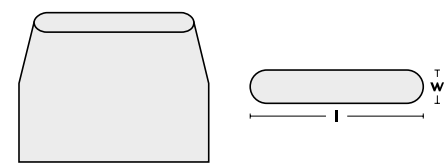


SINGLE AND DOUBLE EDGE

- Bowl

Standard Heights (mm): 19.0, 32.0
Standard Sizes: R1-R6

Codes: SP(Single Edge) DP (Double Edge)



CREWE PUNCH

Heights: 19 and 32 mm

Standard sizes

Code	l x w (mm)	Code	l x w (mm)
A8	8 x 2.4	A20	20 x 3.6
A10	10 x 2.6	A22	22 x 3.8
A12	12 x 2.8	A24	24 x 4.0
A14	14 x 3.0	A26	26 x 4.2
A16	16 x 3.2	A28	28 x 4.4
A18	18 x 3.4	A30	30 x 4.6

Other sizes and heights made to order.

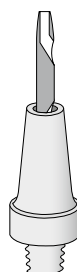
Available in Gerdins range.

FITTING TOOLS

Gerdins AB is producing special insertion fitting tools adjusting to any type of its standard products, assuring efficient mounting of those products into die metal plates.

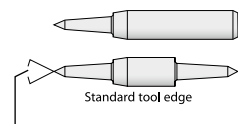
Attention! For safe mounting always use original GERDINS fitting tools.

Available in Gerdins range



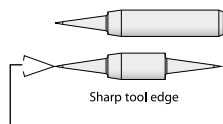
PATTERN PRICKERS

LEATHERS



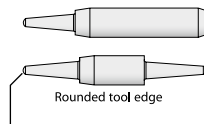
1-BEVEL STANDARD

Heights (mm): 19.0, 32.0
Sizes (mm): 2.5, 3.0



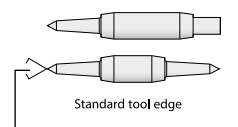
1-BEVEL SHARP

Heights (mm): 19.0, 32.0
Sizes (mm): 2.5, 3.0



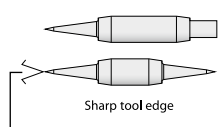
1-BEVEL BLUNT

Height (mm): 18.5
Sizes (mm): 2.5, 3.0



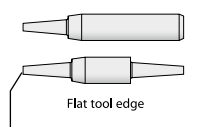
2-BEVEL STANDARD

Height (mm): 19.0
Sizes (mm): 2.5, 3.0



2-BEVEL SHARP

Height (mm): 19.0
Sizes (mm): 2.5, 3.0

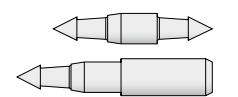


1-BEVEL FLAT

Heights (mm): 18.0, 31.0
Sizes (mm): 2.5, 3.0

FIXING PINS

- for plastic ledge for marking

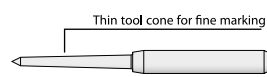


Standard Heights (mm):
13.0 (19 mm - Double Edged Steel)
16.0 (19 mm - Single Edged Steel)
18.0 (32 mm - Double Edged Steel)
Standard Dia: 2.5 mm



LONG CONE/A

Height (mm): 32.0
Size (mm): 2.5

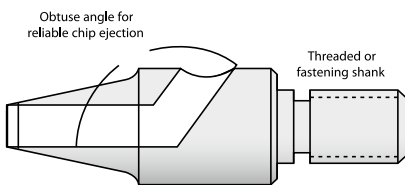


LONG CONE/B

Height (mm): 32.0
Size (mm): 3.0

LEATHERS
TEXTILES

PUNCHES WITH THREADED SHANK (Round & Fancy)



Standard Round-hole Diameter (mm):
2.0-10.0 (intermediate 0.5)

Standard Thread: 1/4"-24 threads"/" and M6

Note: Simple fastening shank (without thread) is also available.

Available in Gerdins range.

- Excellent Performance and Durability
- Highest Diameter accuracy

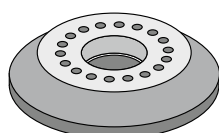
PANTOGRAPH PUNCH

Standard Height (mm): 30.0
Outer Diameters (mm): 3.00, 3.20, 3.25
Cutting Diameters (mm): 1.6, 2.0, 2.4, 3.0

PANTOGRAPH DIES

Die hole diameters (mm): 1.6, 2.0, 2.4, 3.0

Available in Gerdins range.



LEATHERS
POLYMERS
RUBBERS
TEXTILES

THICK
CARTONS
POLYMERS

Single Edged Backclearing



	TUBE height 9,7 mm			TUBE height 12,7 mm			TUBE height 19 mm *			TUBE height 32 mm **		
	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:
R1	2,0	0,6	V97R011	2,0	0,6	V12R011						
R2	2,0	0,7	V97R021	2,0	0,7	V12R021						
R3	2,0	0,8	V97R031	2,0	0,8	V12R031	2,0	0,8	V19R031			
R4	2,25	0,9	V97R041	2,25	0,9	V12R041	2,25	0,9	V19R041			
R5	2,5	1,0	V97R051	2,5	1,0	V12R051	2,5	1,0	V19R051			
R6	2,5	1,2	V97R061	2,5	1,2	V12R061	2,5	1,2	V19R061			
R7	2,75	1,4	V97R071	2,75	1,4	V12R071	2,75	1,4	V19R071			
R8	3,0	1,6	V97R081	3,0	1,6	V12R081	3,0	1,6	V19R081			
R9	3,2	1,8	V97R091	3,2	1,8	V12R091	3,2	1,8	V19R091			
R10	3,6	2,0	V97R101	3,6	2,0	V12R101	3,6	2,0	V19R101	3,6	2,0	V32R101
R11	3,75	2,2	V97R111	3,75	2,2	V12R111	3,75	2,2	V19R111	3,75	2,2	V32R111
R12	4,0	2,4	V97R121	4,0	2,4	V12R121	4,0	2,4	V19R121	4,0	2,4	V32R121
R13	4,25	2,6	V97R131	4,25	2,6	V12R131	4,25	2,6	V19R131	4,25	2,6	V32R131
R14	4,5	2,8	V97R141	4,5	2,8	V12R141	4,5	2,8	V19R141	4,5	2,8	V32R141
R15	4,75	3,0	V97R151	4,75	3,0	V12R151	4,75	3,0	V19R151	4,75	3,0	V32R151
R16	5,0	3,2	V97R161	5,0	3,2	V12R161	5,0	3,2	V19R161	5,0	3,2	V32R161
R17	5,5	3,5	V97R171	5,5	3,5	V12R171	5,5	3,5	V19R171	5,5	3,5	V32R171
R18	6,0	3,8	V97R181	6,0	3,8	V12R181	6,0	3,8	V19R181	6,0	3,8	V32R181
R19	6,0	4,0	V97R191	6,0	4,0	V12R191	6,0	4,0	V19R191	6,0	4,0	V32R191

Sizes >R19 are available in Gerdins range. * Also available in 11-40 mm Sizes > 25 mm made to order ** Also available in 11-50 mm Sizes > 40 mm made to order

Single Edged Sideejection edge



	TUBE height 19 mm			TUBE height 32 mm			TUBE height 19 mm ***			TUBE height 32 mm ***		
	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:
R3	2,0	0,8	V19R032				2,0	0,8	V19R034	2,0	0,8	V32R034
R4	2,25	0,9	V19R042				2,25	0,9	V19R044	2,25	0,9	V32R044
R5	2,5	1,0	V19R052				2,5	1,0	V19R054	2,5	1,0	V32R054
R6	2,5	1,2	V19R062	2,5	1,2	V32R062	2,5	1,2	V19R064	2,5	1,2	V32R064
R7	2,75	1,4	V19R072	2,75	1,4	V32R072	2,75	1,4	V19R074	2,75	1,4	V32R074
R8	3,0	1,6	V19R082	3,0	1,6	V32R082	3,0	1,6	V19R084	3,0	1,6	V32R084
R9	3,2	1,8	V19R092	3,2	1,8	V32R092	3,2	1,8	V19R094	3,2	1,8	V32R094
R10	3,6	2,0	V19R102	3,6	2,0	V32R102	3,6	2,0	V19R104	3,6	2,0	V32R104
R11	3,75	2,2	V19R112	3,75	2,2	V32R112	3,75	2,2	V19R114	3,75	2,2	V32R114
R12	4,0	2,4	V19R122	4,0	2,4	V32R122	4,0	2,4	V19R124	4,0	2,4	V32R124
R13	4,25	2,6	V19R132	4,25	2,6	V32R132	4,25	2,6	V19R134	4,25	2,6	V32R134
R14	4,5	2,8	V19R142	4,5	2,8	V32R142	4,5	2,8	V19R144	4,5	2,8	V32R144
R15	4,75	3,0	V19R152	4,75	3,0	V32R152	4,75	3,0	V19R154	4,75	3,0	V32R154
R16	5,0	3,2	V19R162	5,0	3,2	V32R162	5,0	3,2	V19R164	5,0	3,2	V32R164
R17	5,5	3,5	V19R172	5,5	3,5	V32R172	5,5	3,5	V19R174	5,5	3,5	V32R174
R18	6,0	3,8	V19R182	6,0	3,8	V32R182	6,0	3,8	V19R184	6,0	3,8	V32R184
R19	6,0	4,0	V19R192	6,0	4,0	V32R192	6,0	4,0	V19R194	6,0	4,0	V32R194

Sizes >R19 are available in Gerdins range. *** Also available in R21-Ø15 with rubberjector